
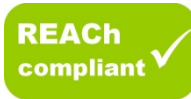


TECHNICAL DATA SHEET

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|---|--|
| CMC TYPE | CMC 61325 |
| Product description CMC 61325 is a laminating film based on 25 µm PEN substrate coated on one side with a heat seal adhesive based on polyester resin. The adhesive layer is protected by a PE liner. | |
| Backing material | PEN film (polyethylene naphthalate) |
| Colour | colourless |
| Substrate thickness in mm | 0.025 ± 10% |
| Total thickness in mm | 0.040 ± 0.005 |
| Adhesive properties | |
| Type of adhesive | heat seal adhesive based on polyester resin |
| Thermal properties | |
| Recommended laminating temperature At low temperatures an increase of pressure and residence time might be necessary to achieve the same sealing properties. | from 120°C up to 180°C |
| Mechanical properties | |
| Tensile strength in N/cm | ≥ 30 |
| Elongation at break in % | ≥ 50 |
| Other properties |   |

Storage conditions: cool and dry (15 - 25°C, < 65% rel. humidity)

10/19

Quality guarantee: 12 months

The technical data are average values and subject to change without notice. They are not intended to replace user's testing.

 Note on REACH: Some of our products do contain substances from the so-called candidate list. Please visit <https://en.cmc.de/page/reach> and check whether or not a purchased product is listed in our REACH statement and therefore does contain one or more SVHCs.